

8 6 D D 0.500 С 0.250 -0.297 1.71 REF Ø0.098 CSK 0.179 X 100° Ø0.194 0.69 2 PL 2.00 0.038 R0.06 REF 0.500 TYP 65° 0.54 TYP R0.25 TYP 0.69 1.00 --D3934-1F FLAT PATTERN 1 **D3934-1 CLIP** (MAKE FROM D3934-1F) NOTES:
1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET PER AMS 5513 OR 5524
20 GAUGE (0.038 THICK)
REF DART SPEC M304S20GA DESIGN DART AEROSPACE LTD DRAWN HAWKESBURY, ONTARIO, CANADA DRAWING NO. CHECKED REV. A 2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED D3934 MFG. APPR. SHEET 2 OF 2 APPROVED TITLE SCALE **CLIP ASSEMBLY** 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX DE APPR. NTS COPYRIGHT © 2009 BY DART AEROSPACE LTD

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